



# mm-Wave GaN-on-Si HEMTs with a P<sub>SAT</sub> of 3.9W/mm at 28GHz

**Rana ElKashlan**, Ahmad Khaled, Sachin Yadav, Hao Yu, Uthayasankaran Peralagu, AliReza Alian, Nadine Collaert, Piet Wambacq, and Bertrand Parvais











#### **Outline**

- Introduction
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  - GaN-on-Si HEMTs with Varying Top Barriers
- Large-Signal Characterisation Results
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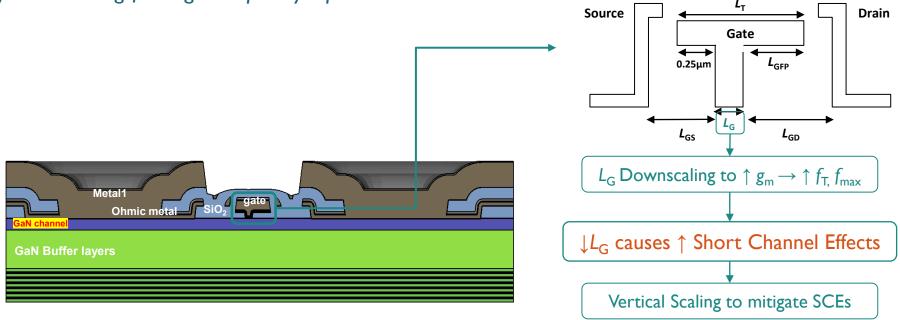






#### **Motivation**

Technology Downscaling for High Frequency Operation



#### Motivation:

Quantifying the impact of barrier layer material and thickness choices on the large-signal performance of downscaled GaN-on-Si HEMTs



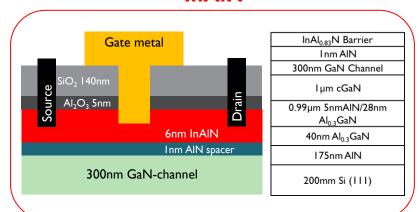




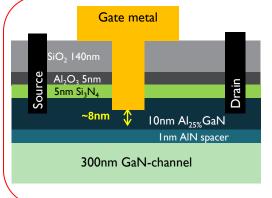


### GaN-on-Si HEMTs with Varying Top Barriers

#### **InAIN**

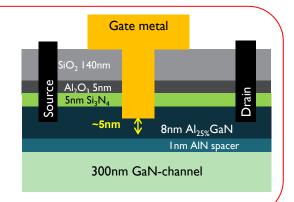


## Gate metal



#### **AIGaN**

5nm SiN	
Al <sub>0.25</sub> GaN Barrier	
Inm AIN	
300nm GaN Channel	
Iμm cGaN	
0.99µm 5nmAlN/28nm	
Al <sub>0.3</sub> GaN	
40nm Al <sub>0.3</sub> GaN	
I 75nm AIN	
200mm Si (111)	



These GaN-on-Si devices have varying thinned down top barriers: 6nm InAIN 5nm AlGaN 8nm AlGaN

 $f_{\rm T}/f_{\rm MAX}$ : (3.3V) 100/120GHz  $(L_{\sigma} \sim 100 \text{nm})$ 



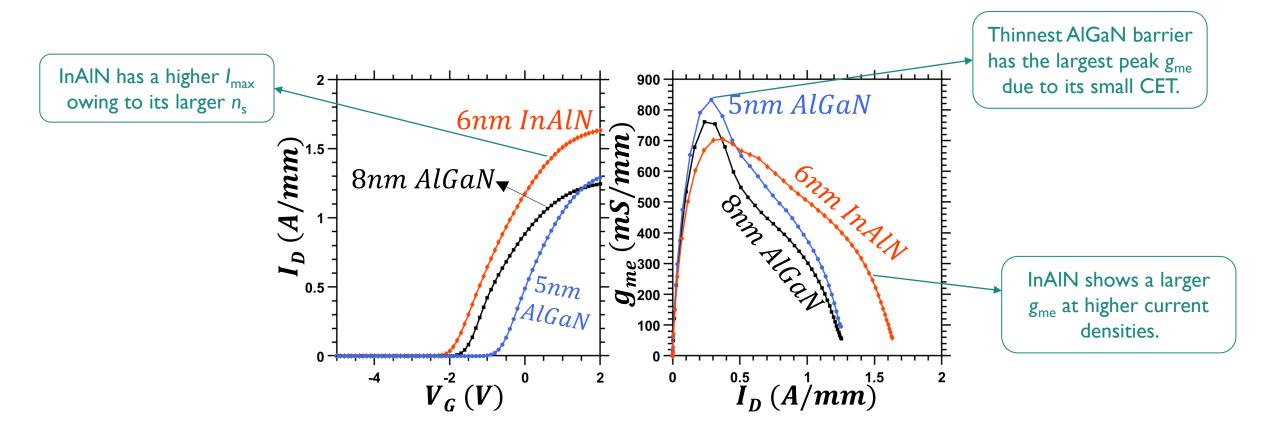






### GaN-on-Si HEMTs with Varying Top Barriers

**DC** Characterisation

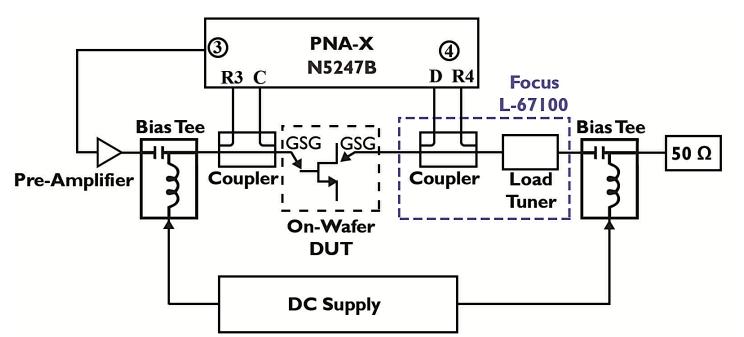








#### **Large-Signal Characterisation Setup**



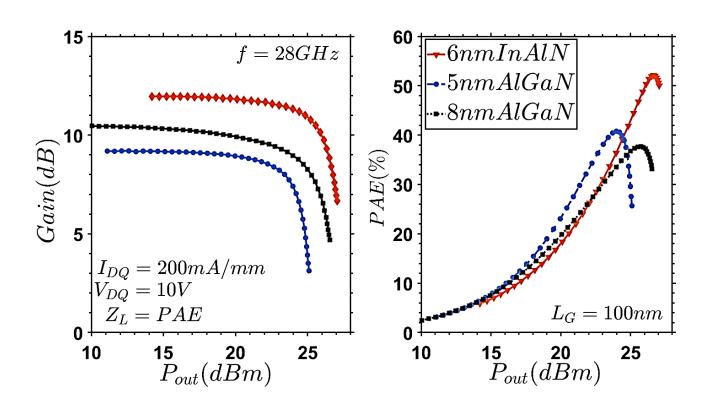
Setup Specs				
f <sub>0</sub>	28GHz			
Tuning	Load Pull			
Mode	CW			
VSWR	I I.5 (Passive LP)			



					L <sub>GS</sub>	
I00nm	8	25µm	0.25µm	0.67µm	0.54µm	<u>Variable</u>



#### Large-Signal Characterisation Results



$$P_{out} = \frac{1}{8} I_{max} (V_{max} - V_k)$$

The higher  $I_{\text{max}}$  for the 6nm InAIN barrier boosts its large-signal performance compared to the AlGaN barrier devices.  $P_{\text{sat}}$ ~2.8W/mm, PAE~50%.



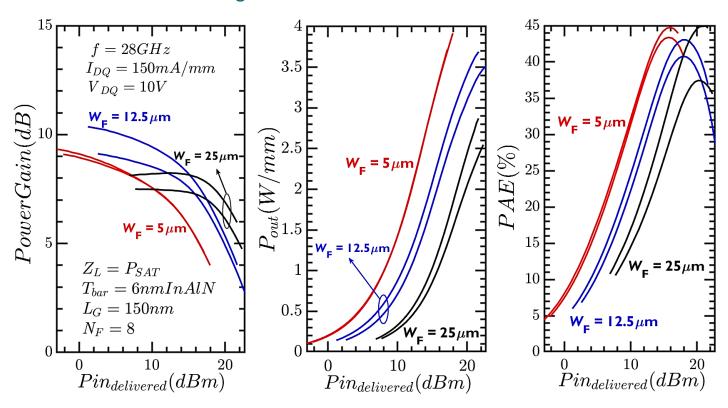


		W <sub>F</sub>				
150nm	8	<u>Variable</u>	0.25µm	0.67µm	0.54µm	6nm InAIN



#### **Large-Signal Characterisation Results**

6nm InAIN: Device Finger-Width Variation



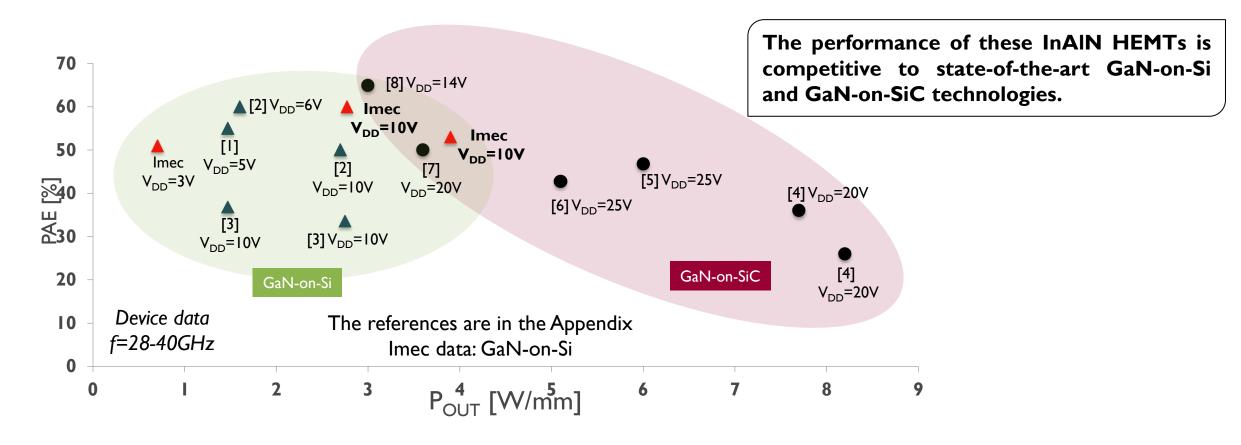
For a 6nm InAIN barrier, reducing the device width from 25 $\mu$ m to 5 $\mu$ m boosts  $P_{\rm sat}$  to ~ 3.9W/mm with no distinct impact on the PAE ( $L_{\rm G}$ ~150nm).







#### Comparison with State-of-the-Art









#### Summary

- InAIN/GaN-based HEMTs outperform AIGaN/GaN-based HEMTs owing to InAIN's higher  $I_{max}$  and better linearity:
  - At  $100 \text{nm} L_G (8 \times 25 \mu \text{m})$ : 2.8W/mm @ 50% PAE.
  - At I50nm  $L_G$  (8x5µm): 3.9W/mm @ 45% PAE.

Suitable for power amplifiers in battery-powered user equipment at mm-wave.

- Accounting for several limitations can further boost the large-signal metrics:
  - Gate-leakage mitigation to improve the linearity for thin barrier devices
    - Adopting a MISHEMT topology can be useful.
  - Reducing  $R_S$  for thinner AlGaN barriers to improve the linearity
    - Replacing the 2DEG-based access regions with heavily N-doped GaN.
  - Layout optimisations







Thank you for your attention!





					L <sub>GS</sub>	
I00nm	8	25µm	0.25µm	0.67µm	0.54µm	<u>Variable</u>



### **Appendix**

More positive Vth and Gate Leakage: The impact on device linearity at large-signal

